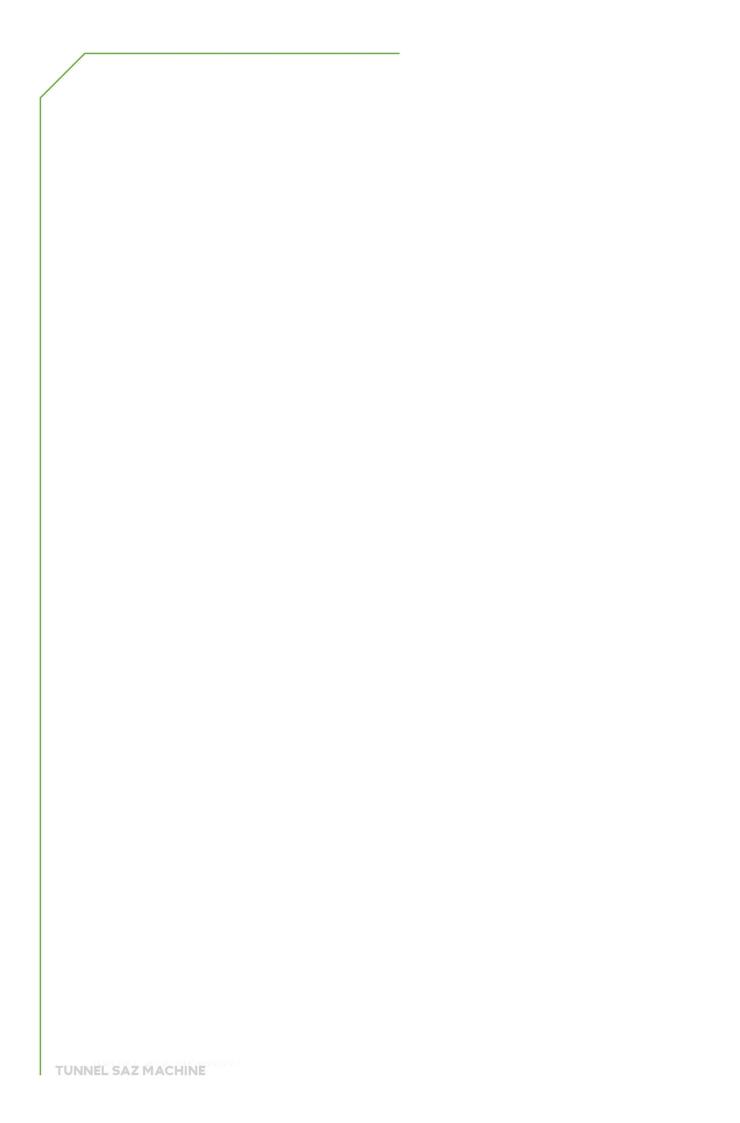
# CORE DRILLING RIG





### CDR MACHINES

Tunnel Saz Machine Company (TSM), with over two decades of expertise in designing and manufacturing mechanized excavation machinery, has taken significant strides to address the needs of the mining industry. To support the country's demand for advanced drilling technology, TSM has designed and manufactured fully hydraulic mechanized vertical drilling machines with core recovery capabilities (Core Drilling Rigs), capable of reaching depths of up to 1500 meters. The primary objective of this initiative is not only to satisfy a substantial portion of domestic demand but also to expand into international markets by exporting to neighboring countries. The commercialization of this product marks a significant step in TSM's mission to provide world-class solutions for the mining industry.TSM offers a range of core drilling rigs, branded as CDR1000, CDR1500, and CDR2750, specifically designed for drilling and core recovery at depths of 1000, 1500, and 2750 meters, respectively. Backed by an experienced design and technical team, TSM ensures the optimal performance of these machines in diverse geological conditions.

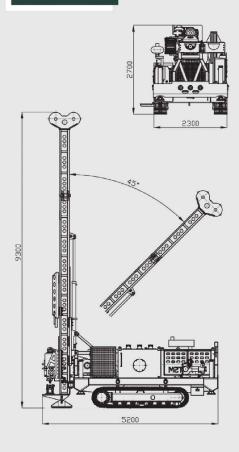
#### Objectives and Advantages of TSM's CDR Machines:

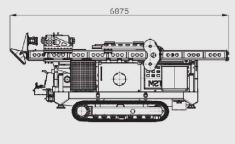
- High Precision and Versatility: Designed for deep drilling with exceptional accuracy, capable of performing in a variety of geological environments.
- **Multiple Borehole Sizes:** Supports drilling boreholes in BQ, NQ, HQ, and PQ sizes, with drilling angles ranging from 45 to 90 degrees, even on sloping surfaces of up to 30 degrees.
- **Mobility in Challenging Terrain:** Equipped with crawler-based undercarriage systems, allowing the machines to efficiently traverse hard-to-reach areas.
- Easy Maintenance and Customization: Simple repair and maintenance processes, with the option to add auxiliary equipment based on the client's specific needs.
- **High Production Capacity:** TSM is capable of manufacturing up to 40 units annually, ensuring timely availability of machines.
- Fast Delivery: Machines are designed and manufactured in the shortest possible time to meet client demands.
- Competitive Edge: TSM's CDR machines are comparable in quality to European models while offering more competitive pricing than Chinese alternatives.
- Comprehensive Support: TSM provides 24/7 after-sales services, training, and logistical support through its professional technical team.

I Technical Specification for

### **CDR1000**





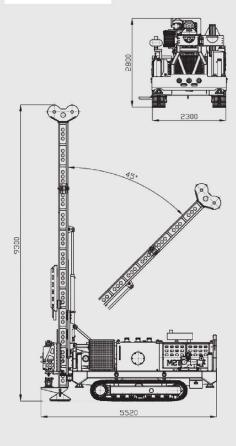


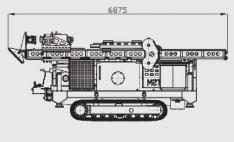
Drilling Depth Guidelines					
Drill Rod Diameter	BWL	NWL	HWL	PWL	
Final Hole Diameter (mm)	60	75.7	96	122.6	
Depth (mm)	1000	800	550	350	
Prime Mover			1,,,,,, 5		
Max. Power kW @ RPM		110 kW @	ຼລ 2300 RPM		
Torque & RPM Ratings					
		Speed (No Load) RPM		Torque (Stall) N.m	
1 <sup>st</sup> Gear	122 ~ 199		3878 ~ 2377		
2 <sup>nd</sup> Gear	246 ~ 400		1929 ~ 1186		
3 <sup>rd</sup> Gear	439 ~ 714		1084 ~ 666		
4 <sup>th</sup> Gear	769 ~ 1250		619 ~ 381		
Hydraulic System	707	1230	017	301	
Primary Pump	Axial pis	ston, variable d	isplacement loa	d sensing,	
			with low pressu		
Туре		Rexroth	A11VLO 95		
Max. Flow (LPM)		2	18.5		
Max. Pressure (bar)			250		
Secondary Pump			isplacement loa	1.00	
Туре	pressure compensated with low pressure standby.  Rexroth A11VLO 45				
Max. Flow (LPM)	103.5				
Max. Pressure (bar)	200				
Auxiliary Pump	Axial piston, variable displacement pressure				
	com		low pressure st	andby.	
Туре	Rexroth A10VG 28				
Max. Flow (LPM)	64.4				
Max. Pressure (bar)			200		
Drill Head		7-F.			
Hydraulic Motor	Rexroth Hydraulic Motor - variable / reversible A6VM 107				
Mechanical Transmission		4-	speed		
Gear	1 <sup>st</sup>	2 <sup>nd</sup>	3 <sup>rd</sup>	4 <sup>th</sup>	
Ratio (4-speed Gear)	6.27	3.12	1.75	1.00	
Final Drive	2:1 Gear Unit				
Hydraulic PQ Chuck	Hydraulically opened, nitrogen gas spring closed Axial holding capacity of 222,400 N				
Lubrication	Max. inside diameter = 119 mm				
Lubrication Oil Filtration	Force fed bearings, oil bath for gears  25-micron suction oil filter - independent constant flo				
	25-micron's	action on filter	macpendent	Sonotant 110	
Drill Mast and Feed System			0		
Feed Stroke	1.8 m				
Feed / Retract Force	56 / 90 kN				
Rod Pull Length		3 0	or 6 m		
Draw Works	1000				
Main Line Hoist	Single Speed Motor				
1/1 Hook Load (Bare Drum)		53	5.4 kN		
1/1 Hook Speed (Bare Drum)		45.0	m/min		
Wire Dia. / Length		16.0 mr	m / 20.0 m		
Wire Line Hoist	Bare Drum		Full Drum		
Hook Load (Bare Drum)		9.7		2.2	
	10	100.0		433.0	
Hook Speed (Bare Drum)			/ 1250.0 m		
Hook Speed (Bare Drum) Wire Dia. / Length		6.0 mm	/ 1230.0111		
		6.0 mm	7 1230.0 111		

I Technical Specification for

# **CDR1500**

#### CDR-150A DIMENTIONS



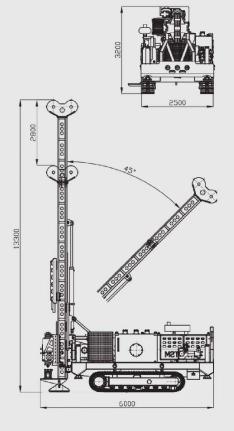


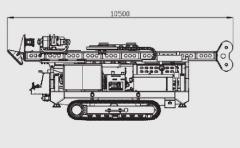
Drill Pod Diameter	DIA!	NNA#	LIVATI	D\A#		
Drill Rod Diameter	BWL	NWL	HWL	PWL		
Final Hole Diameter (mm)	60	75.7	96	122.6		
Depth (mm)	1500	1200	800	500		
Prime Mover				1 58 13		
Max. Power kW @ RPM		194 kW (	@ 2200 RPM			
Torque & RPM Ratings		(b) 1 1 13		(C) 113		
		(No Load) RPM	Torque (Stall) N.m			
1 <sup>st</sup> Gear		~ 199	5322 ~ 3254			
2 <sup>nd</sup> Gear	246 ~ 400		2648 ~ 1620			
3 <sup>rd</sup> Gear	439 ~ 714		1486 ~ 908			
4 <sup>th</sup> Gear	769	~ 1250	849 ~ 519			
Hydraulic System				733		
Primary Pump			isplacement loa			
Time	pressure	pressure compensated with low pressure stands				
Type			A11VLO 130			
Max. Flow (LPM)			280			
Max. Pressure (bar)	Assiml!		320	d concine		
Secondary Pump	Axial piston, variable displacement load sensing, pressure compensated with low pressure standby.					
Туре	Rexroth A11VLO 95					
Max. Flow (LPM)	200					
Max. Pressure (bar)	320					
Auxiliary Pump	Axial piston, variable displacement pressure compensated with low pressure standby.					
Туре	Rexroth A10VG 28					
Max. Flow (LPM)	60					
Max. Pressure (bar)			280			
Drill Head						
Hydraulic Motor	Rexroth Hydraulic Motor – variable / reversible A6VM 107					
Mechanical Transmission	4-speed					
Gear	1 <sup>st</sup>	2 <sup>nd</sup>	3 <sup>rd</sup>	4 <sup>th</sup>		
Ratio (4-speed Gear)	6.27	3.12	1.75	1.00		
Final Drive		2:1 G	ear Unit			
Hydraulic PQ Chuck	Hydraulically opened, nitrogen gas spring closed Axial holding capacity of 222,400 N Max. inside diameter = 119 mm					
Lubrication	Fo	Force fed bearings, oil bath for gears				
Lubrication Oil Filtration	25-micron	suction oil filter	- independent	constant flo		
Drill Mast and Feed System		Andjeden	N. 19.			
Feed Stroke	3.5 m					
Feed / Retract Force	75 / 150 kN					
Rod Pull Length	6.5 m					
Draw Works						
Main Line Hoist		Single S	peed Motor			
1/1 Hook Load (Bare Drum)	89 kN					
1/1 Hook Speed (Bare Drum)	40.0 m/min					
Wire Dia. / Length			m / 30.0 m			
Wire Line Hoist	Bare Drum		1	Full Drum		
Hook Load (Bare Drum)	13.0 4.0		****			
Hook Speed (Bare Drum)	I SAN CONTRACTOR OF SAN CONTRA					
	130.0 420.0 6.0 mm / 1800.0 m					
Wire Dia. / Length		0.0 mm	, 1000.0 m			
Crawler system     Hydraulic leveling jack	«s		escopic Mast as d Pump and Mu			

Technical Specification for

## **CDR2750**







Drilling Depth Guidelines			27 61 4 14 14			
Drill Rod Diameter	BWL	NWL	HWL	PWL		
Final Hole Diameter (mm)	60	75.7	96	122.6		
Depth - Dry Hole (mm)	2750	2400	1550	1050		
Prime Mover		34, 37		543.3		
Max. Power kW @ RPM		283 kW	@ 2100 RPM			
Torque & RPM Ratings	131 31	F 11-10	1 /575			
		Speed (No Load) RPM		Torque (Stall) N.m		
1 <sup>st</sup> Gear	122	122 ~ 199		6533 ~ 4005		
2 <sup>nd</sup> Gear	246 ~ 400		3251 ~ 1999			
3 <sup>rd</sup> Gear	439 ~ 714		1824 ~ 1121			
4 <sup>th</sup> Gear	769	769 ~ 1250		1042 ~ 641		
Hydraulic System						
Primary Pump			cement load ser low pressure st			
Туре		Rexroth	A11VLO 145			
Max. Flow (LPM)		3	04.5			
Max. Pressure (bar)			310			
Secondary Pump	Axial piston, variable displacement load sensing, pressur compensated with low pressure standby.					
Туре	Rexroth A11VLO 95					
Max. Flow (LPM)	199.5					
Max. Pressure (bar)	250					
Auxiliary Pump	Axial piston, variable displacement pressure compensated with low pressure standby.					
Туре	Rexroth A10VG 28					
Max. Flow (LPM)	58.8					
Max. Pressure (bar)			220			
Drill Head						
Hydraulic Motor	Rexroth Hydraulic Motor – variable / reversible A6VM 160					
Mechanical Transmission			speed	1		
Gear	1 <sup>st</sup>	2 <sup>nd</sup>	3 <sup>rd</sup>	4 <sup>th</sup>		
Ratio (4-speed Gear)	6.27	3.12	1.75	1.00		
Final Drive  Hydraulic PQ Chuck	2:1 Gear Unit  Hydraulically opened, nitrogen gas spring closed Axial holding capacity of 222,400 N					
Lubrication	Max. inside diameter = 119 mm  Force fed bearings, oil bath for gears					
Lubrication Oil Filtration	25-micron suction oil filter					
Drill Mast and Feed System						
Feed Stroke		Telescopi	Type - 3.5 m			
Feed / Retract Force	126 / 228 kN					
Rod Pull Length	6.5 m					
Draw Works			75 .LT			
Main Line Hoist		Single S	peed Motor			
1/1 Hook Load (Bare Drum)	178.0 kN					
1/1 Hook Speed (Bare Drum)	35.0 m/min					
Wire Dia. / Length		25.0 m	m / 35.0 m			
Wire Line Hoist	Bare Drum Full Drum			Drum		
Hook Load (Bare Drum)	18.6		4.2			
Hook Speed (Bare Drum)	80.0		355.0			
Wire Dia. / Length		6.0 mm	/ 3000.0 m			
Other	11,2 11	Tile:	LEUT a	Lag to		
Crawler system     Hydraulic leveling jac	ks		elescopic Mast a ud Pump and Mu			
	g and dumping	~ <u>. U</u>	ydraulic / Fuel Ta	t.		



